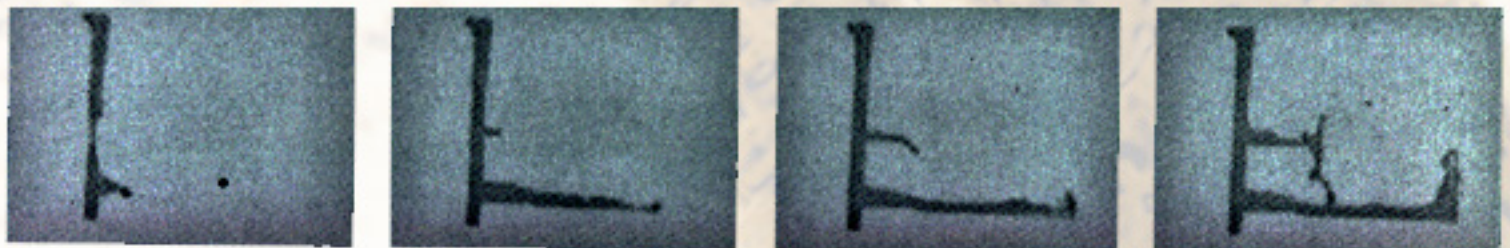
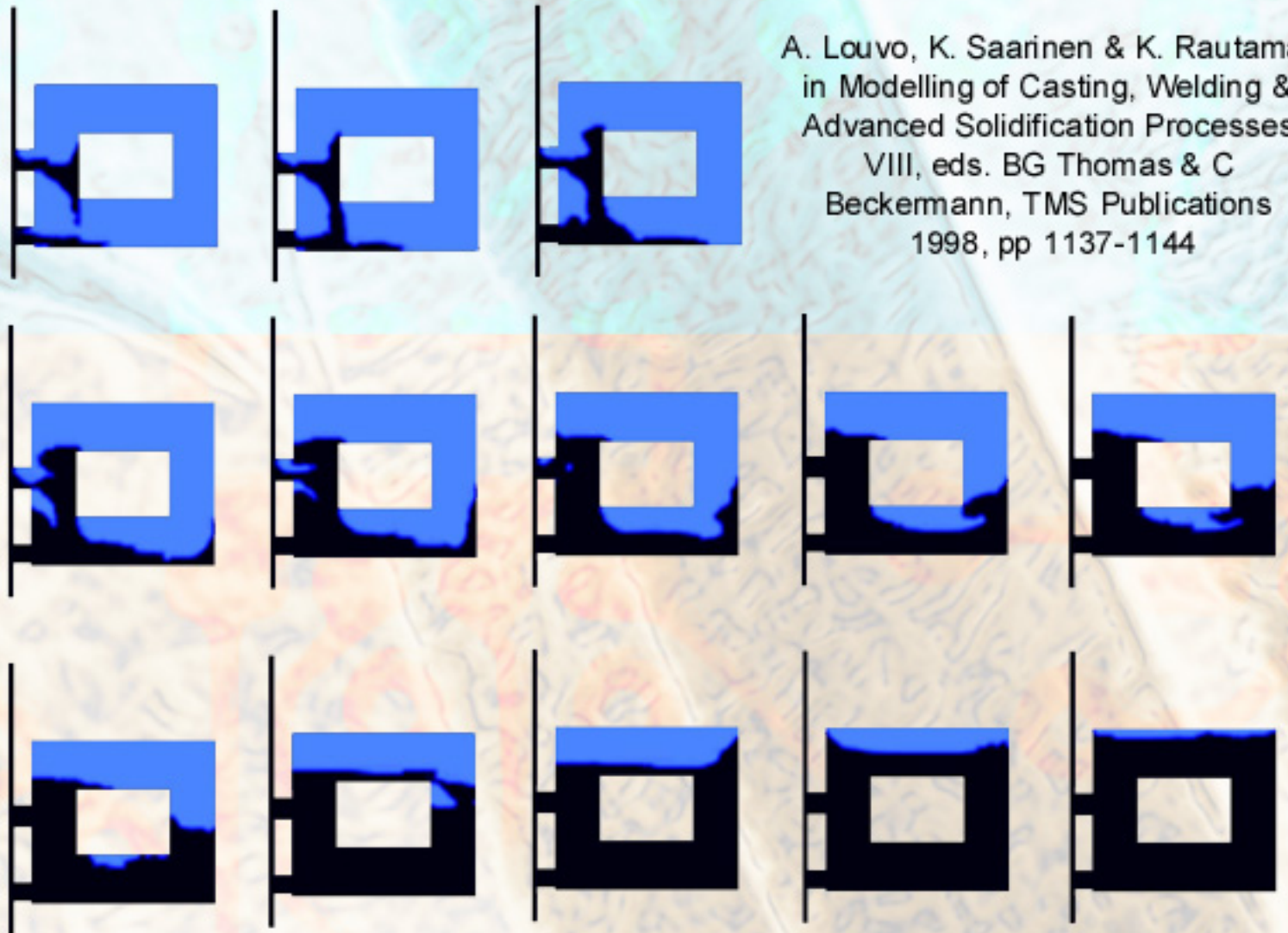


Grey Cast Iron Benchmark

Reference

A. Louvo, K. Saarinen & K. Rautama,
in Modelling of Casting, Welding &
Advanced Solidification Processes
VIII, eds. BG Thomas & C
Beckermann, TMS Publications
1998, pp 1137-1144

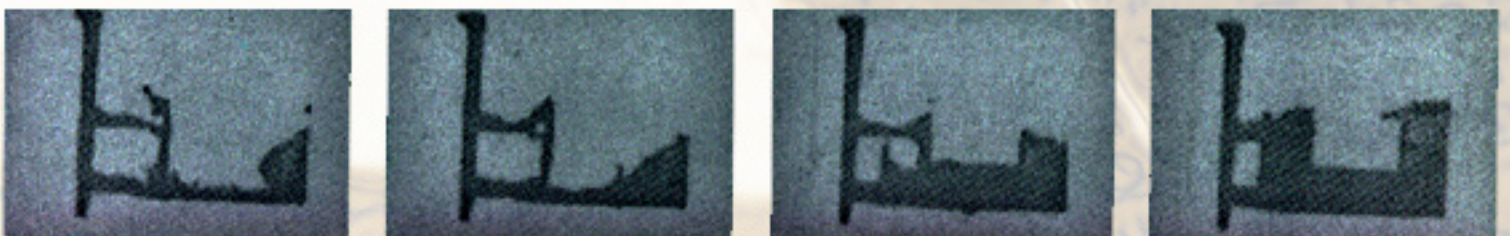


0.6s

0.9s

1.0s

1.15s

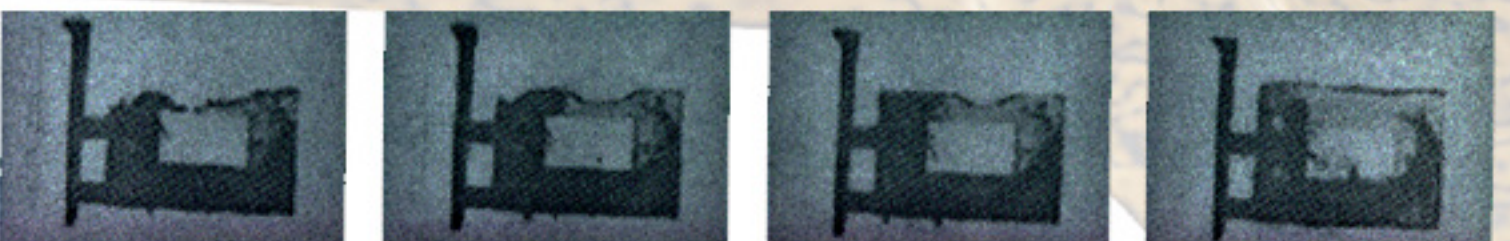


1.3s

1.4s

1.9s

2.4s



2.6s

2.9s

3.0s

3.5s